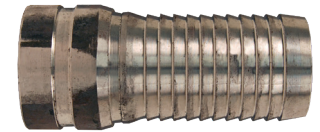


## Internal Expansion Coupling System Grooved End Stems

Size	Working PSI <sup>1</sup>	Carbon Steel Part #
1-1/4"	800	IXV20
1-1/2"	800	IXV24
2"	800	IXV32
2-1/2"	600	IXV40
3"	600 <sup>2</sup>	IXV48
4"	500 <sup>2</sup>	IXV64



<sup>1</sup> Maximum recommended working pressures at 70°F (21°C) ambient temperature

<sup>2</sup> For hoses that use IXF48-3 to IXF48-5 and IXF64-2 to IXF64-5, consult Dixon® for working pressures. See page 573 for specific recommendations.

## Internal Expansion Ferrules



Hose I.D.	Hose O.D.		Ferrule I.D.	Plated Carbon Steel Part #	Hose I.D.	Hose O.D.		Ferrule I.D.	Plated Carbon Steel Part #
	From	To				From	To		
1"	1-24/64"	1-28/64"	1-7/16"	IXF16-1	3"	3-32/64"	3-36/64"	3-9/16"	IXF48-T
	1-28/64"	1-32/64"	1-1/2"	IXF16-2		3-36/64"	3-40/64"	3-5/8"	IXF48-U
	1-32/64"	1-36/64"	1-9/16"	IXF16-3		3-40/64"	3-44/64"	3-11/16"	IXF48-V
	1-36/64"	1-40/64"	1"	IXF16-4		3-44/64"	3-48/64"	3-3/4"	IXF48-W
1-1/4"	1-40/64"	1-44/64"	1-11/16"	IXF20-Z	3-48/64"	3-52/64"	3-13/16"	IXF48-X	
	1-44/64"	1-48/64"	1-3/4"	IXF20-1	3-52/64"	3-56/64"	3-7/8"	IXF48-Y	
	1-48/64"	1-52/64"	1-13/16"	IXF20-2	3-56/64"	3-60/64"	3-15/16"	IXF48-Z	
	1-52/64"	1-56/64"	1-7/8"	IXF20-3	3-60/64"	4"	4"	IXF48-1	
	1-56/64"	1-60/64"	1-15/16"	IXF20-4	4"	4-4/64"	4-1/16"	IXF48-2	
	1-60/64"	2"	2"	IXF20-5	4-4/64"	4-8/64"	4-1/8"	IXF48-3 <sup>1</sup>	
	2"	2-4/64"	2-1/16"	IXF20-6	4-8/64"	4-12/64"	4-3/16"	IXF48-4 <sup>1</sup>	
1-1/2"	1-56/64"	1-60/64"	1-15/16"	IXF24-Z	4-12/64"	4-16/64"	4-1/4"	IXF48-5 <sup>1</sup>	
	1-60/64"	2"	2"	IXF24-1	4-36/64"	4-40/64"	4-5/8"	IXF64-T	
	2"	2-4/64"	2-1/16"	IXF24-2	4-40/64"	4-44/64"	4-11/16"	IXF64-U	
	2-4/64"	2-8/64"	2-1/8"	IXF24-3	4-44/64"	4-48/64"	4-3/4"	IXF64-V	
	2-8/64"	2-12/64"	2-3/16"	IXF24-4	4-48/64"	4-52/64"	4-13/16"	IXF64-W	
	2-12/64"	2-16/64"	2-1/4"	IXF24-5	4-52/64"	4-56/64"	4-7/8"	IXF64-X	
	2-16/64"	2-20/64"	2-5/16"	IXF24-6	4-56/64"	4-60/64"	4-15/16"	IXF64-Y	
2"	2-20/64"	2-24/64"	2-3/8"	IXF24-7	4-60/64"	5"	5"	IXF64-Z	
	2-32/64"	2-36/64"	2-9/16"	IXF32-Y	5"	5-4/64"	5-1/16"	IXF64-1	
	2-36/64"	2-40/64"	2-5/8"	IXF32-Z	5-4/64"	5-8/64"	5-1/8"	IXF64-2 <sup>1</sup>	
	2-40/64"	2-44/64"	2-11/16"	IXF32-1	5-8/64"	5-12/64"	5-3/16"	IXF64-3 <sup>1</sup>	
	2-44/64"	2-48/64"	2-3/4"	IXF32-2	5-12/64"	5-16/64"	5-1/4"	IXF64-4 <sup>1</sup>	
	2-48/64"	2-52/64"	2-13/16"	IXF32-3	5-16/64"	5-20/64"	5-5/16"	IXF64-5 <sup>1</sup>	
	2-52/64"	2-56/64"	2-7/8"	IXF32-4	6-40/64"	6-44/64"	6-11/16"	IXF96-1	
	2-56/64"	2-60/64"	2-15/16"	IXF32-5	6-44/64"	6-48/64"	6-3/4"	IXF96-2	
	2-60/64"	3"	3"	IXF32-6	6-46/64"	6-50/64"	6-25/32"	IXF96-3	
	3"	3-4/64"	3-1/16"	IXF32-7	6-48/64"	6-52/64"	6-13/16"	IXF96-4	
2-1/2"	3"	3-4/64"	3-1/16"	IXF40-1	6-52/64"	6-56/64"	6-7/8"	IXF96-5	
	3-4/64"	3-8/64"	3-1/8"	IXF40-2	6-56/64"	6-60/64"	6-15/16"	IXF96-6	
	3-8/64"	3-12/64"	3-3/16"	IXF40-3	6-60/64"	7"	7"	IXF96-7	
	3-12/64"	3-16/64"	3-1/4"	IXF40-4	7"	7-4/64"	7-1/16"	IXF96-8	
	3-16/64"	3-20/64"	3-5/16"	IXF40-5	7-4/64"	7-8/64"	7-1/8"	IXF96-9	
	3-20/64"	3-24/64"	3-3/8"	IXF40-6	7-8/64"	7-12/64"	7-3/16"	IXF96-10	
	3-24/64"	3-28/64"	3-7/16"	IXF40-7	7-12/64"	7-16/64"	7-1/4"	IXF96-11	
	3-28/64"	3-32/64"	3-1/2"	IXF40-8	7-16/64"	7-20/64"	7-5/16"	IXF96-12	
				7-18/64"	7-22/64"	7-11/32"	IXF96-13		
				7-20/64"	7-24/64"	7-3/8"	IXF96-14		

<sup>1</sup> For hoses using ferrule sizes IXF48-3 thru IXF48-5 and IXF64-2 thru IXF64-5, consult Dixon for working pressures

NOTE: For use with IX stems on pages 580 - 581